

4119

HSS

Form.

B

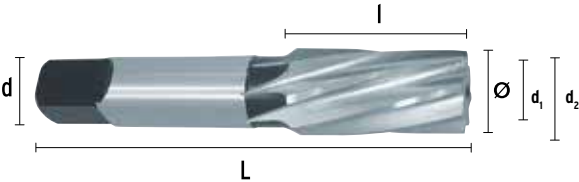
8°

C. 1:16

(NPT/BSPT)

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
●						●	●		●	●		●					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	d ₁	d ₂	d	mm	L	l		Ø	d ₁	d ₂	d	mm	L	l	
Nom.	mm	mm	mm		mm	mm		Nom.	mm	mm	mm		mm	mm	
1/16	5,91	6,98	6	4,90	70	17	1	1/2	16,91	19,10	16	12,00	95	35	1
1/8	8,92	9,08	7	5,50	70	17	1	3/4	22,29	24,42	20	16,00	105	35	1
1/4	10,28	11,97	11	9,00	80	27	1	1"	27,97	30,66	25	20,00	130	43	1
3/8	13,70	15,39	12	9,00	85	27	1								